

## Ø7.5 mm Film Dielectric Trimmers

### FEATURES

- Housing diameter 7.5 mm
- For a basic grid of 2.54 mm (0.1") or 2.50 mm
- Top and bottom or top adjustment
- Vertical and horizontal versions
- Round or hexagonal head

### APPLICATIONS

- For consumer and industrial equipment

### DESCRIPTION:

The vanes of the trimmer are stacked on a sturdy plastic base. The color of the base indicates the maximum capacitance (see Electrical Data Table). The dielectric is a film of polypropylene (PP), polyethylene (PE), polycarbonate (PC), polytetrafluorethylene (PTFE), or polyethyleneterephthalate (PET) which supports the vanes in such a way that good stability is ensured and no microphony can occur.

Flux absorption between the vanes is prevented.

Cleaning with solvents is not advised.

Versions are available with either a vertical spindle, or a horizontal spindle (see dimensional outlines). Both versions have top adjustment by means of a screwdriver or trimming key and bottom adjustment by means of a key.

### QUALITY LEVEL:

Sampling and data evaluation for quality level in accordance with "MIL-STD-105D" and "IEC 60410":

<0.15% major defects

<0.65% minor defects

Each capacitor is tested for minimum  $C_{\min}$  and is also subjected to the full test voltage.

### $C_{\min}$ / $C_{\max}$ :

1.4/5.5 to 3/50 pF

### RATED VOLTAGE (DC):

250 V

### TEST VOLTAGE (DC) FOR 1 MINUTE:

500 V

### MAXIMUM CONTACT RESISTANCE:

10 mΩ

### MINIMUM INSULATION RESISTANCE:

10 000 MΩ

### CATEGORY TEMPERATURE RANGE:

#### PP

-40 to +70 °C

#### PE, PC, PTFE, PET

-40 to +85 °C

### CLIMATIC CATEGORY (IEC 60068):

#### PP

40/070/21

#### PE, PC, PTFE, PET

40/085/21

### MINIMUM STORAGE TEMPERATURE:

-55 °C

### RELATED SPECIFICATION:

IEC 60418-1 and 4

### EFFECTIVE ANGLE OF ROTATION:

180°

### OPERATING TORQUE:

#### $C_{\max} < 33$ pF

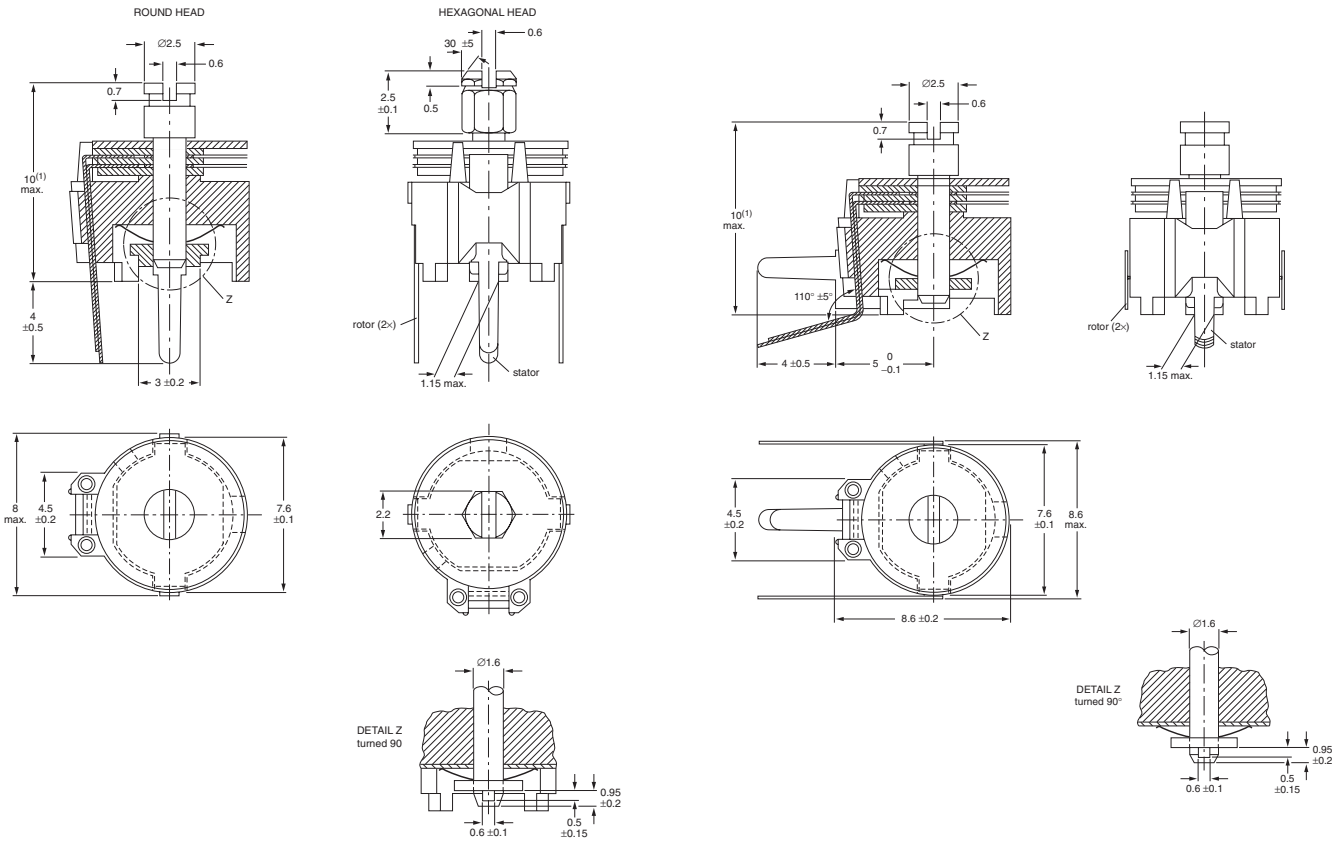
1 to 15 mNm

#### $C_{\max} \geq 33$ pF

1 to 25 mNm

### MAXIMUM AXIAL THRUST:

2 N



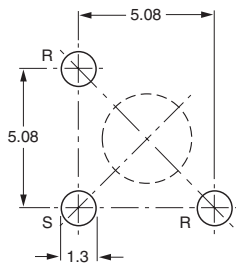
Trimmers 2222 808 ..... series, vertical version.

Trimmers 2222 808 ..... series, horizontal version.

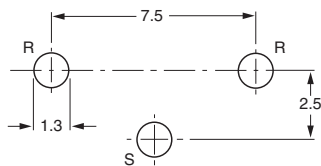
Dimensions in millimeters.

**ADJUSTMENT**

For top adjustment a screwdriver or trimming key can be used; for bottom adjustment a key is required as shown below

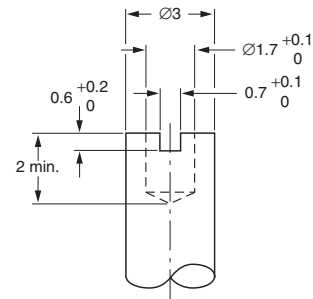


R = rotor, S = stator.  
The large hole is for bottom adjustment and the diameter is determined by user's requirements.



R = rotor, S = stator.

Hole pattern



Bottom adjustment key.



## ORDERING INFORMATION

C <sub>min</sub> /C <sub>max</sub> (pF)	CATALOG NUMBER 2222 808 .....			
	VERTICAL VERSION			HORIZONTAL VERSION
	ROUND HEAD		HEXAGONAL HEAD	ROUND HEAD
	TOP AND BOTTOM ADJUSTMENT	TOP ADJUSTMENT ONLY	TOP AND BOTTOM ADJUSTMENT	TOP AND BOTTOM ADJUSTMENT
1.4/5.5	11558	00004	–	51558
2/9	00018	–	–	–
2/10	11109	00005	17109	51109
2/10	–	11004	–	–
2/15	11159	–	–	–
2/18	00016	–	–	–
2.5/20	–	11006	–	–
2.5/22	11229	00006	17229	51229
2.5/27	11279	–	–	51279
3/33	11339	–	–	–
3/40	11409	–	17409	51409
3/50	11509	–	17509	51509

## MOUNTING

The trimmer can be mounted on printed-circuit boards with a grid of 2.50 mm or 2.54 mm and a minimum hole diameter of 1.25 mm.

## PACKAGING

Bulk packaged in cardboard boxes lined with expanded plastic. For smallest packaging quantity (SPQ) see Electrical Data Table.

## ELECTRICAL DATA

GUARANTEED MAX. C <sub>min</sub> / MIN. C <sub>max</sub> AT 200 kHz (pF)	SPINDLE	SHAPE OF HEAD	FIG.	ADJ. MODE	DIEL.	TAN δ AT C <sub>max</sub> × 10 <sup>-4</sup>		TEMP. COEFF. (10 <sup>-6</sup> /K)	MIN. f <sub>res</sub> at C <sub>max</sub> (MHz)	COL. OF BASE	SPQ	CATALOG NUMBER
						1 MHz	100 MHz					
1.4/5.5	vertical	round	1	top + bottom	PE	≤ 10	≤ 25	-250 ± 350	850	grey	1400	2222 808 11558
			1	top							1400	2222 808 00004
2/9	vertical	round	2	top + bottom	PTFE	≤ 10	≤ 15	-150 ±	400	yellow	1200	2222 808 51558
			1	top + bottom							1400	2222 808 00018
2/10	vertical	round	1	top + bottom	PP	≤ 10	≤ 25	-250 ± 800	480	yellow	1400	2222 808 11109
			1	top							1400	2222 808 00005
	1	top	1400	2222 808 17109								
	2	top + bottom	1200	2222 808 51109								
2/10	horizontal	round	2	top + bottom	PC	≤ 70	≤ 100	-150 ±	250	yellow	1000	2222 808 11004
			1	top							1400	2222 808 11159
2/15	vertical	round	1	top + bottom	PP	≤ 10	≤ 25	-250 ±	450	blue	1400	2222 808 11159
2/18	vertical	round	1	top + bottom	PTFE	≤ 10	≤ 15	-250 ±	350	green	1400	2222 808 00016
2.5/20	vertical	round	1	top	PET	≤ 160	-	0 ± 1100	250	green	1000	2222 808 11006
2.5/22	vertical	round	1	top + bottom	PP	≤ 10	≤ 25	-200 ± 500	350	green	1400	2222 808 11229
			1	top							1400	2222 808 00006
	1	top	1400	2222 808 17229								
	2	top + bottom	1200	2222 808 51229								
2.5/27	vertical	round	1	top + bottom	PC	≤ 70	-	-50 ± 500	350	red	1400	2222 808 11279
			2	top + bottom							1200	2222 808 51279
3/33	vertical	round	1	top + bottom	PP	≤ 10	-	-250 ±	300	brown	1400	2222 808 11339
3/40	vertical	round	1	top + bottom	PC	≤ 70	-	-50 ± 400	300	violet	1400	2222 808 11409
			1	top							1400	2222 808 17409
	2	top + bottom	1200	2222 808 51409								
3/50	vertical	round	1	top + bottom	PC	≤ 70	-	-50 ± 500	250	black	1400	2222 808 11509
			1	top							1400	2222 808 17509
	2	top + bottom	1200	2222 808 51509								

**TEST PROCEDURES AND REQUIREMENTS**

IEC 60418-1 CLAUSE	IEC 60068 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.2		method of mounting	method A	
14		capacitance drift	after TC measurement	$\Delta C/C: \leq 1\%$ for $C_{max} < 40$ pF; $\Delta C/C: \leq 2.5\%$ for $C_{max} \geq 40$ pF
19		thrust	axial thrust of 2 N	$\Delta C/C: \leq 0.3\%$
21		robustness of terminations:		
21.1	Ua	tensile	1 N	no damage
21.2	Ub	bending	1 cycle	no damage
22	Na	rapid change of temperature	1 cycle; 0.5 hours at lower and 0.5 hours at upper category temperature	$\Delta C/C: \leq 2\%$
23	T	soldering:		
	Ta	solderability	solder bath immersion 3 mm; 235 °C; 2 s	good wetting no mechanical damage
	Tb	resistance to heat	solder bath: 260 °C; 10 s	no mechanical damage
24	Eb	impact bump	4000 ±10 bumps; 40 g; 6 ms	$\Delta C/C: \leq 0.6\%$ ; no mechanical damage
25	Fc	vibration	frequency 10 to 55 Hz; amplitude 0.35 mm; 1.5 hours	$\Delta C/C: \leq 0.6\%$ ; no mechanical damage
26		climatic sequence:		
26.1	B	dry heat	16 hours at upper category temperature	$\Delta C/C: \leq 4$ $\tan \delta: \leq 10 \times 10^{-4}$ for $C_{max} < 27$ pF; $\tan \delta: \leq 70 \times 10^{-4}$ for $C_{max} \geq 27$ pF; $\tan \delta: \leq 80 \times 10^{-4}$ for $C_{max} \geq 40$ pF $R_{ins}: \geq 10000$ MΩ; rotor contact R: $\leq 10$ mΩ
26.2	D	damp heat accelerated, first cycle	1 cycle; 24 hours; +40 °C; 95 to 100% RH	voltage proof: 500 V for 1 minute
26.3	Aa	cold	16 hours; -40 °C	visual examination: no mechanical damage
26.5		damp heat accelerated, remaining cycles	1 cycle; 24 hours; +40 °C; 95 to 100% RH	operating torque: 1 to 15 mNm for $C_{max} < 33$ pF; 1 to 25 mNm for $C_{max} \geq 33$ pF
27	Ca	damp heat steady state	21 days; +40 °C; 90 to 95% RH	$\Delta C/C: \leq 5\%$ $\tan \delta: \leq 30 \times 10^{-4}$ for $C_{max} < 27$ pF; $\tan \delta: \leq 70 \times 10^{-4}$ for $C_{max} \geq 27$ pF; $\tan \delta: \leq 80 \times 10^{-4}$ for $C_{max} \geq 40$ pF $R_{ins}: \geq 10000$ MΩ; rotor contact R: $\leq 10$ mΩ voltage proof: 500 V for 1 minute visual examination: no mechanical damage operating torque: 1 to 15 mNm for $C_{max} < 33$ pF; 1 to 25 mNm for $C_{max} \geq 33$ pF
29		mechanical endurance	10 cycles	$\Delta C/C: \leq 1.5\%$ $\Delta C/C$ after axial thrust: $\leq 0.3\%$ ; rotor contact R: $\leq 10$ mΩ voltage proof: 500 V for 1 minute visual examination: no mechanical damage operating torque: 1 to 15 mNm for $C_{max} < 33$ pF; 1 to 25 mNm for $C_{max} \geq 33$ pF



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