



Part Number Code (See example at right)

Series 40 WEDGE-LOK Three-piece 40 x -x -x -x -x -x

Optional Visual Indicator

Visual Indicator _____ **VI**

None _____ **[Blank]**

Length

Length in .500 (12.7) increments ____ 4 [2.00 (50.8)]

_____ to 24 [12.00 (304.8)]

Finish

Chem Film _____ **[Blank]**

or select code letter from Finish Table _____ 1

Lock/Flat Washers and Locknut

Lock Washer and Flat Washer _____ **LF**

None _____ **[Blank]**

Lock Nut _____ **LN**

None _____ **[Blank]**

Mounting

Standard Rivet Holes _____ **[Blank]**

or select code letter from Mounting Method Table _____ 2

Lock Patch

Lock Patch _____ **L**

None _____ **[Blank]**

Part Number Code example: 40VI-12-LF

Series 40 WEDGE-LOK Three-piece, 6.00 (152.4) long, with Visual Indicator option, Chem Film finish, standard rivet hole mounting, and Lock and Flat Washer option.

1 FINISH TABLE

Code Letter	Finish (see pg.11 for RoHS Compliance)
[blank]	Chemical Film per MIL-C-5541, Class 1A, Gold, non RoHS compliant
CC	Chemical Film per MIL-C-5541, Class 1A, Clear
EN	Electroless Nickel per MIL-C-26074, Class 4, Grade B, Bright
N	Nickel Plate per QQ-N-290, Class 1, Grade G, Bright (.0002")
B	Black Anodize per MIL-A-8625, Type II, Class 2, (.00005" - .0003")
B3	Hard Black Anodize per MIL-A-8625, Type III, Class 2 (.002")
B3D	Hard Black Anodize with Dry Film Lube per MIL-L46010

2 MOUNTING METHOD TABLE

Code Letter	Method
NONE	Rivet Mount (Ø 1.70 +.10/-.03 (.067 +.004/-.001) THRU L Ø 3.96 (.156) ± 3.30 (.200) √ Ø 3.56 (.140) x 100°)
A	No mounting holes
S	2-56 UNC-2B tapped hole
T	0-80 UNF-2B tapped hole
M2	M2 x .40 tapped hole
M	M2.5 x .45 tapped hole
P	Indexing Pins Ø.062 x .040" (two pins only)

Indexing pins (-P) and rivet (blank) parts are shipped unassembled. Center wedge is unplated and unmarked for Indexing pins (-P) method.

FOR MECHANICAL AND THERMAL PERFORMANCE SEE THE TECHNICAL REFERENCE SECTION Pages 74-92