## Product Highlights

- Working temperature -60°C to +250°C
- Good fluids
   resistance
- Easy to install
- Aesthetic solution
- Self amalgamating
- Local Protection

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Our manufacturing sites are certified ISO 9000, QS 9000 or ISO/TS 16949 and ISO 14001



# Silicone Tape 66N-67N-68N 69N-78N-79N

The tapes 66N, 67N, 68N, 69N, 78N and 79N are silicone elastomer tapes which self-amalgamate at ambient temperature.

The minimum elongation for 66N and 67N is 300%.

Composed of an additional fiberglass base coated with selfamalgamating silicone elastomer, the tapes 68N, 69N, 78N and 79N provide a high temperature mechanical protection.

After several hours at ambient temperature, the surface of these tapes sticks together when a light pressure is engaged.

These tapes are used for the sealing, connecting and finishing the cut ends of sleeves exposed to high temperatures. These products could also be used to protect locally harness parts and connection accessories.



#### **Performance Data**

#### Silicone Tape 66N-67N-68N-78N-79N

Droporty	Tests	Results					
Property		66N	67N	68N	69N	78N	79N
Working temperature		-60°C to +250°C					
Elongation resistance		300% mini	300% mini	15% mini	15% mini	15% mini	15% mini
<ul> <li>Fluid resistance:</li> <li>Jet Fuel JP5</li> <li>Hydraulic fluid Skydrol 500 B4</li> <li>Mineral oil: NATO 0142</li> <li>Synthetic oil: NATO 0156</li> <li>Cleaning fluids <ol> <li>MIL C 87936</li> <li>25% Propanol + 75 % white spirit</li> </ol> </li> <li>Forane 141 B</li> <li>Cooling fluid: MIL-A-8243</li> </ul>	Immersion in the fluids for few seconds of the silicone tape amalgamated on its support (Harness)	Ν	lo deteriora	ation to the	amalgama	ate tape	

#### **Product Specifications**

Description	Thickness	Width	Colour	Armed with glass tape	Packaging	NATO spec.
Silicone Tape 66N	0,3 mm	19 mm	Red/Brown	No	15 Rolls	5970-14-467-8824
Silicone Tape 67N	0,5 mm	19 mm	Black	No	15 Rolls	5970-14-474-7041
Silicone Tape 68N	0,3 mm	19 mm	Red/Brown	Yes	15 Rolls	5970-14-464-7312
Silicone Tape 69N	0,5 mm	19 mm	Black	Yes	15 Rolls	-
Silicone Tape 78N	0,5 mm	25 mm	Red/Brown	Yes	15 Rolls	-
Silicone Tape 79N	0,5 mm	25 mm	Black	Yes	15 Rolls	-

### Recommendation time for perfect amalgamate

Temperature (°C)	250	200	150	127	120
Time for perfect self amalgamate (minute)	15	20	35	80	120

#### Part Numbering System

Example:	Description	Size	Colour	<u>Quantity</u>	
	66N	19 x 15 m	Standard	30 rolls	

#### Availability

Bentley-Harris<sup>®</sup> Silicone Tapes are available in rolls of 15 meters.

Minimum quantity is 15 rolls.

Packaging includes a polyester separating film to prevent layers from sticking.



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