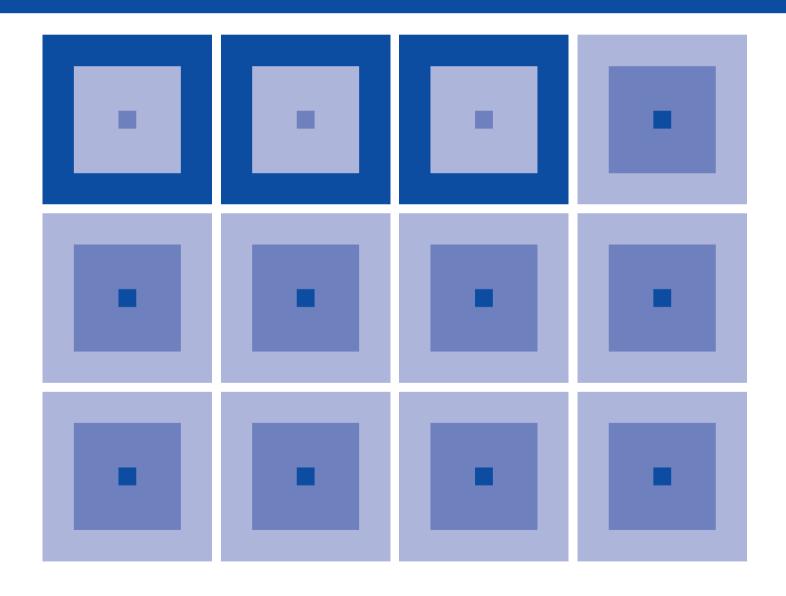


S1D17501 Technical Manual





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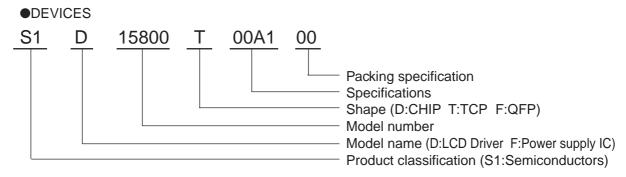
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The information of the product number change

Starting April 1, 2001 the product number will be changed as listed below. To order from April 1, 2001 please use the new product number. For further information, please contact Epson sales representative.

Configuration of product number



Comparison table between new and previous number

Previous number	New number
SED1335	S1D13305
SED1351	S1D13501
SED1360 Series	S1D13600 Series
SED1580	S1D15800
SED1580/90	S1D15800/15900
SED1580D0B	S1D15800D00B*
SED1580T0A	S1D15800T00A*
SED1580T0A/D0B	S1D15800T00A*/D00B*
SED1590	S1D15900
SED1590D0B	S1D15900D00B*
SED1590T0A/D0B	S1D15900T00A*/D00B*
SED1750	S1D17500
SED1750D0B	S1D17500D00B*
SED1751	S1D17501
SED1751D0B	S1D17501D00B*
SED1751T0A	S1D17501T00A*
SED1751T0A/D0B	S1D17501T00A*/D00B*
SCI7500	S1F75000
SCI7500D0A	S1F75000D0A0
SCI7500F0A	S1F75000F0A0

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FEATURE

This chip set works to support the MLS (Multi Line Selection) drive method capable of making high-speed responses consisting of multiple numbers of S1D15800, S1D15900, S1D17501, S1D13600 and S1F75000 ICs.

Since the indication data are stored in the indication RAM built into the X-driver to issue LCD drive signals, transference of indication data from the controller will be interrupted except for the period when the indications are being revised. Also, the complicated processings necessary for MLS drive are completed between the X-driver and the Y-driver so users need not be concerned about them. Consequently, the existing interface is usable.

Moreover, we are preparing exclusive power ICs to help configure the display systems for handy, high performance equipment.

CHIP SET CONFIGURATION

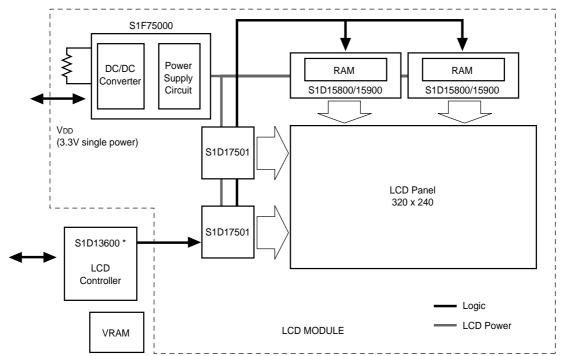
- S1D13600F0A LCD controller (applicable to drivers with display RAM)
- S1D15800T00A*/D00B* 160-output, 4-line distributed MLS drive method LCD segment driver
- S1D15900T00A*/D00B* 160-output, 4-line distributed MLS drive method LCD segment driver
 - + controller
- S1D17501T00A*/D00B* 120/100-output, 4-line distributed MLS drive method LCD common
- S1F75000F0A0 4-line MLS driver with exclusive power supply

FEATURES OF CHIP SETS

- Ultra-low power consumption with newly power circuits.
 - About 5mW with 320×240 dots FTN reflection monochrome display.
- Single power supply: 3.3V, on chip DC/DC converter.
- Two types of interface. High contrast, High quality with no flicker.

BLOCK DIAGRAM

: S1D13600 is not necessary using S1D15900.



EPSON

S1D13600F00A* LCD CONTROLLER (applicable to drivers with built-in indication RAM)

Power supply : Logic channel 2.7 - 5.5V

Package : GFP6-60 pin

S1D15800T00A*/D00B* MLS drive method LCD segment driver

Number of LCD outputs : 160 outputs Driving duty : 1/240 duty Built-in indication RAM : 160×240 bits

Power supply : Logic channel 3.0 - 3.6V

 $LCD \ channel \ 6.0-7.2V$

Package : TCP or Au bump chip

S1D15900T00A*/D00B* MLS drive method LCD segment driver + controller

Number of LCD outputs : 160 outputs Driving duty : 1/240 duty Built-in indication RAM : 160×240 bits

Power supply : Logic channel 2.7 – 3.6V

LCD channel 5.4 - 7.2V

Package : TCP (under development) or Au bump chip

Others : Built-in LCD controller function (with 31 types of commands)

S1D17501T00A*/D00B* MLS DRIVE METHOD LCD COMMON DRIVER

Number of LCD outputs : 120 outputs/100-output changeover

Driving duty : 1/480 duty Built-in indication RAM : 160×240 bits

Power supply : Logic channel 2.7 - 5.5V

LCD channel 14 – 42V

Package : TCP or Au bump chip

S1F75000F0A0 4-line MLS driver with exclusive power supply

Incorporating a built-in DC/DC converter with a voltage conversion circuit and a bias circuit necessary for quintuple (1/200 duty) and sextuple boosted (1/240 duty) 4-line MLS driving.

Power supply : 2.4 - 3.6V single power input

Package : GFP12-48 pin

2 EPSON

S1D17501

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1. DESCRIPTION

The S1D17501 is an 120 output, 3-level low-resistance common (row) driver suitable for high-quality, high-response-speed MLS (Multi Line Selection) driving.

The S1D17501 receives signals from LCD controllers such as the S1D13305, and when used is used in conjunction with the S1D15800, can be used to structure a 4-line MLS drive.

The S1D17501 uses a slim-chip form that is useful for making LCD panels slimmer. It also supports reduced logic system voltage operation, making it suitable for a broad range of applications.

The S1D17501 has a pad layout supporting easy mounting, and supports bi-directional selection of driver output order, and has the highest use efficiency for 1/240 and 1/480 duty panels.

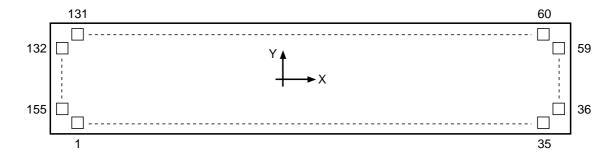
2. FEATURES

- Low output ON resistance 2.7V [Min.]
- Broad range of LC drive voltages + 14 to + 42 V (Vcc = 2.7 to 5.5 V)
- Output shift direction pin select is possible
- Can be switched between 100 and 120 outputs
- Non-biased display OFF function
- Logic system power source 2.7 V to 5.5 V
- LC power source offset bias can be adjusted relative to the VDDH and GND levels
- Slim chip shape

S1D17501T00A*: TCP

• This product is not designed for resistance to radiation or exposure to light.

3. PAD LAYOUT



Chip size $12.19 \text{ mm} \times 2.38 \text{ mm}$ Pad pitch $80 \mu \text{m} \text{ (Min.)}$ Chip thickness $525 \mu \text{m} \pm 25 \mu \text{m}$

 Au Bump Specifications (S1D17501D00B*) Reference Values Only Au vertical bump

Parallel to Scribe × Perpendicular to Scribe ± Tolerance

Bump Size A $60 \mu m \times 75 \mu m \pm 4 \mu m$ (Pad No. 1 to 35, 60 to 131) Bump Size B $80 \mu m \times 50 \mu m \pm 4 \mu m$ (Pad No. 36 to 59, 132 to 155)

Bump height 17 to 28 µm (The details specified in the acceptance specifications.)

4. PAD CENTER COORDINATE

Units: µm

Pin	Name	Χ	Υ
1	VDDHL	-5812	-1012
2	+V1L	- 5717	
3	VcL	-5622	
4	-V1L	-5527	
5	GNDL	-5432	
6	SHL	-5094	
7	SEL	-4869	
8	Vcc	-4531	
9	LSEL	-4192	
10	DOFF	-3828	
11	FR	-3081	
12	CSEL	-2336	
13	LP	-1998	
14	DM	-1162	
15	CIO2	-755	
16	DM	-347	
17	DM	0	
18	DM	347	
19	CIO1	755	
20	DM	1162	
21	YD	1998	
22	DM	2336	
23	DM	2674	
24	DM	3081	
25	DM	3489	
26	DM	3828	
27	F1	4192	
28	DM	4531	
29	F2	4869	
30	TEST1	5094	
31	GNDR	5432	
32	-V1R	5527	
33	Vcr	5622	
34	+V1R	5717	
35	VDDHR	5812	▼

Pin	Name	Х	Υ
36	COM1	5945	-902
37	COM2		-822
38	COM3		-742
39	COM4	▼	-662
\downarrow	\downarrow	\downarrow	\downarrow
57	COM22	5945	778
58	COM23	5945	858
59	COM24	5945	938
60	COM25	5709	1034
61	COM26	5549	1034
62	COM27	5389	1034
<u></u>	\downarrow	\downarrow	1
93	COM58	429	1034
94	COM59	269	
95	COM60	109	
96	COM61	-109	
97	COM62	-269	
98	COM63	-429	▼
<u></u>	\downarrow	\downarrow	1
129	COM94	-5389	1034
130	COM95	- 5549	1034
131	COM96	– 5709	1034
132	COM97	- 5945	938
133	COM98	-5945	858
134	COM99	-5945	778
<u></u>	\downarrow	\downarrow	1
152	COM117	-5945	-662
153	COM118		-742
154	COM119		-822
155	COM120	*	-902

COMn XY coordinates:

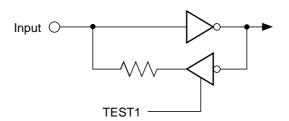
COM1 to COM24: $(5945, -902 + [80 \times (n-1)])$ COM25 to COM60: $(5709 - [160 \times (n-25)], 1034)$ COM61 to COM96: $(-109 - [160 \times (n-61)], 1034)$ COM97 to COM120: $(-5945, 938 - [80 \times (n-97)])$

5. FUNCTION DESCRIPTION

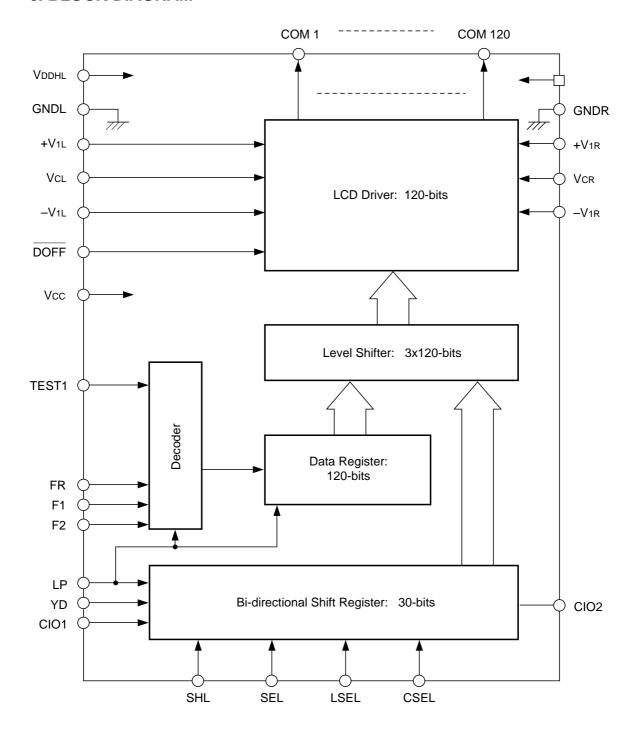
Terminal Name	I/O			Number of Terminals					
COM1 to COM120	0		Common (row) output to drive LC. Output transition occurs on falling edge of LP.						
CIO1 CIO2	I/O	This is	arry signal I/O. his is set to input or output depending on the level of e SHL input. Output transition occurs on falling edge LP.						
YD	I	Frame	start/pulse input, with terminate	or. (*1)		1			
F1, F2	I	Drive pa	attern select signal input, with	terminato	r. (*1)	2			
LP	I		ock input for display data. rs on falling edge.) With termin	ator. (*1)		1			
		Shift dir	ection select and CIO termina	I I/O conti	rol input.				
		CIII	Output Chift Direction	С	Ю				
SHL	١,	SHL	Output Shift Direction	CIO1	CIO2	1			
SHL	'	LOW	$1(9) \qquad \rightarrow 120(108)$	Input	Output	I			
		HIGH	$120(108) \rightarrow 1(9)$	Output	Input				
		The nu	he numbers in parentheses are for 100 output mode.						
SEL	I	120 out LOW: C	Select input for the number of COM output terminals: 120 outputs ←→ 100 outputs LOW: COM1 to COM120 HIGH: COM9 to COM108						
LSEL	ı		peration select signal input. Jormal operation. HIGH: 1/2 or	peration.		1			
CSEL	I	is used LOW: L	Chip select signal input for when a cascade connection						
FR	I	LC drive	e output AC signal input. With	terminato	r (*1)	1			
DOFF	I	all com	LC display blanking control input. With a low level input, all common outputs are temporarily set to the Vc level. The contents of the latches are maintained. With terminator (*1)						
TEST1	I	Test1 s	Test1 signal input. Normally tied at LOW.						
Vcc, GNDL, GNDR	Power		Power source for logic: GND: 0 V , Vcc: +2.7 to 5.5 V						
VCL, VCR, +V1L, +V1R, -V1L, -V1R, VDDHL, VDDHR	Power	GND: 0	LC Drive Power: GND: 0 V, VDDH: + 14.0 to 42.0 V, VDDH ≥ +V1 ≥ VC ≥ -V1 ≥ GND						
DM		Dummy	pad pad			11			

Total 155

Note: *1



6. BLOCK DIAGRAM



7. DESCRIPTION ON BLOCKS

Shift Register

This is a bi-directional shift register used for transmitting common data. The display data shifts on the falling edge of LP.

Level Shifter

The level shifter is a voltage level converter circuit which converts the signal voltage level from a logic system level to the LC driver system voltage level.

LCD Driver

The LCD driver outputs the LC drive voltage.

The relationship between the display blanking signal \overline{DOFF} , the field recognition signals F1 & F2, the AC signal FR, and the common output voltage is as follows:

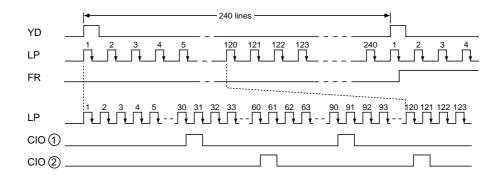
DOFF	HIGH								LOW
FR		LOW HIGH							_
F1,F2	1,1	0,1	1,0	0,0	1,1	0,1	1,0	0,0	_
Line 1	+ V1	+ V1	-V1	+V1	-V1	-V1	+V1	-V1	Vc
Line 2	-V1	+ V1	+ V1	+ V1	+V1	-V1	-V1	-V1	Vc
Line 3	+ V1	-V1	+ V1	+V1	-V1	+ V1	-V1	-V1	Vc
Line 4	+ V1	+V1	+V1	-V1	-V1	-V1	-V1	+V1	Vc

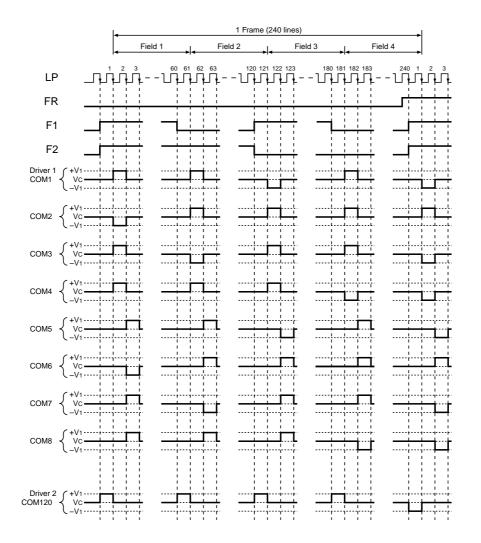
Voltage level relationships: $+ V_1 > V_C > -V_1$ (VC is the center voltage level)

Timing Diagram (1)

1/240 duty, normal operation.

SHL = LOW, SEL = LOW, LSEL = LOW, CSEL = LOW (This diagram provided only as a reference.)

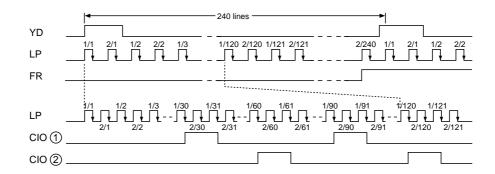


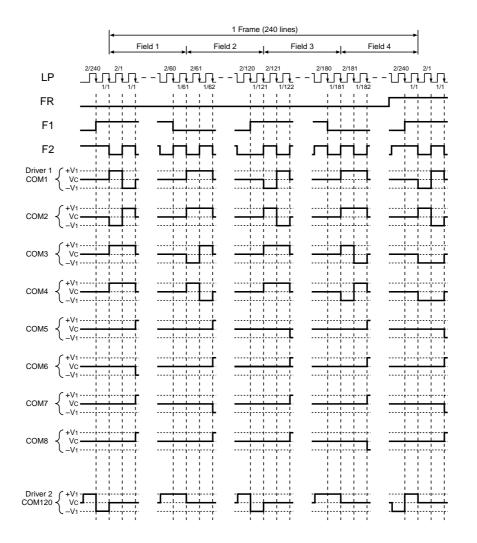


Timing Diagram (2)

1/240 duty, 1/2 H operation.

SHL = LOW, SEL = LOW, LSEL = HIGH, CSEL = LOW (This diagram provided only as a reference.)





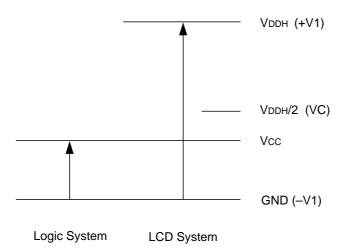
8. ABSOLUTE MAXIMUM RATINGS

Item	Signal	Rated Value	Units
Power voltage (1)	Vcc	-0.3 to +7.0	V
Power voltage (2)	VDDH	-0.3 to + 45.0	V
Power voltage (3)	\pm V1, VC GND – 0.3 to VDDH + 0.3		V
Input voltage	Vı	GND – 0.3 to Vcc + 0.3	V
Output voltage	Vo	GND – 0.3 to Vcc + 0.3	V
CIO output current	lo1	20	mA
Operating temperature	Topr	-30 to +85	°C
Storage temperature 1	Tstg1	-65 to +150	°C
Storage temperature 2	Tstg2	-55 to +100	°C

NOTE 1: The voltages are all relative to GND = 0 V.

NOTE 2: Storage temperature 1 is for the chip alone, and storage temperature 2 is for the TCP product.

NOTE 3: Ensure that the relationship between $+V_1$, V_C , and $-V_1$ is always as follows: $V_{DDH} \ge +V_1 \ge V_C \ge -V_1 \ge GND$.



NOTE 4: The LSI may be permanently damaged if the logic system power is floating or VCC is less than or equal to 2.6 V when power is applied to the LC drive system. Special caution must be paid to the power sequences during power up and power down.

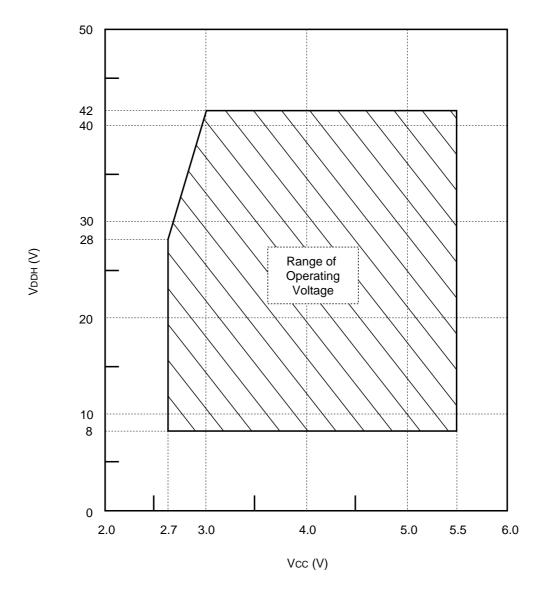
9. ELECTRICAL CHARACTERISTICS

DC Characteristics

Unless otherwise noted, GND = 0 V, $Vcc = +5.0 \text{ V} \pm 10\%$, $Ta = -30 \text{ to } 85^{\circ}\text{C}$

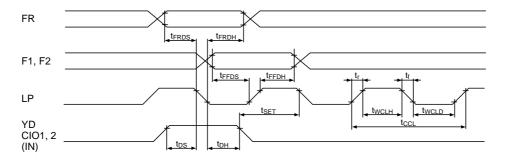
Item	Signal	Parameter		Applicable Terminals	Min.	Тур.	Max.	Unit
Power Supply Voltage (1)	Vcc			Vcc	2.7	5.0	5.5	V
Range Operating Voltages	VDDH	Function		VDDH	8.0		42.0	V
Power Supply Voltage (2)	+V1	Recommended Value	Э	+V1			Vddh	V
Power Supply Voltage (3)	Vc	Recommended Value	е	Vc		VDDH/2		V
Power Supply Voltage (4)	-V1	Recommended Value	Э	-V1	GND			V
HIGH-level Input Voltage	ViH	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		CIO1,CIO2,FR, YD,LP,SHL,SEL, LSEL,CSEL,	0.8Vcc			V
LOW-level Input Voltage	VIL	Vcc = 2.7 to 5.5V		DOFF,F1,F2, TEST1			0.2Vcc	V
HIGH-level Output Voltage	Vон	Vcc = 2.7 to 5.5V	Iон = -0.3mA	CIO1 CIO2	Vcc-0.4			V
LOW-level Output Voltage	Vol	VCC = 2.7 to 5.5 V	loL = 0.3mA	CIO1,CIO2			0.4	V
Input Leakage Current	lu	GND ≤ VIN ≤ VCC		LP,YD,SHL,SEL, LSEL,CSEL,F1, F2,DOFF,TEST1, FR			2.0	μА
Input/Output Leakage Current	ILI/O	GND ≤ VIN ≤ Vcc		CIO1,CIO2			5.0	μА
Static Current	IGND	VDDH = 14.0~42.0V VIH = VCC, VIL = GND)	GND			25	μА
Output Resistance	Rсом	ΔVon = 0.5 V Recommended	VDDH = +30.0V	COM1 to		0.55	0.7	kΩ
		parameter	VDDH = +40.0V	COWITZO		0.5	0.7	
Average Operating Consumption Current	Icc	Vcc = +5.0 V, ViH = \VIL = GND, fLP = 16.8 fFR = 70 Hz, Input data: 1/240		Vcc		10	25	μА
(1)		Vcc = 3.0 V All other parameters the same as Vcc = 5				7	17	
Average Operating Consumption Current (2)	Iддн	VDDH = +V1 = +30.0 V, VC = VDDH/2, -V1 = 0.0 V, VCC = 5.0 V All other parameters the same as the Icc item.		VDDH		6	13	μА
Input Terminal Capacity	Cı	Freq. = 1 MHz		LP,YD,SHL,SEL, LSEL,CSEL,F1,F2, DOFF,TEST1,FR			10	pF
Input/Output Terminal Capacity	Cı/o	Chip alone Ta = 25°C		CIO1,CIO2			18	pF

Range of Operating Voltages: VCC - VDDH It is necessary to set the voltage for VDDH within the VCC - VDDH operating voltage range shown in the diagram below.



AC Characteristics

Input Timing Characteristics



The FR latched at the nth LP is reflected in the output at the n+1th LP.

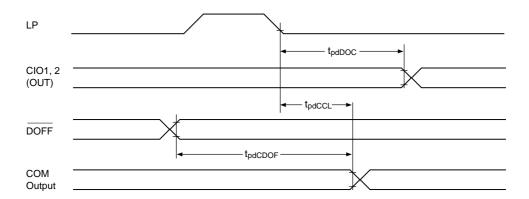
 $(VCC = +5.0 \text{ V} \pm 10\%, \text{ Ta} = -30 \text{ to } +85^{\circ}\text{C})$

	`				
Item	Signal	Parameter	Min.	Max.	Units
LP Frequency	tccL		500		ns
LP HIGH Pulse Width	twclh		55		ns
LP LOW Pulse Width	twcll		330		ns
FR Setup Time	t FRDS		100		ns
FR Hold Time	t FRDH		40		
F1, F2 Setup Time	t FFDS		100		
F1, F2 Hold Time	t FFDH		40		
Input Signal Rise Time	tr			50	ns
Input Signal Fall Time	tf			50	ns
CIO Setup Time	tos		100		ns
CIO Hold Time	tон		40		ns
$YD \to LP$ Allowable Time	tset		80		ns

 $(VCC = +2.7 \text{ V to } 4.5 \text{ V}, Ta = -30 \text{ to } +85^{\circ}C)$

	(000 - 12.7 0	10 110 1,	14 - 00 10	100 0	
Item	Signal	Parameter	Min.	Max.	Units
LP Frequency	tccl		800		ns
LP HIGH Pulse Width	twclh		100		ns
LP LOW Pulse Width	twcll		660		ns
FR Setup Time	trnds		200		ns
FR Hold Time	t FRDH		80		
F1, F2 Setup Time	tffds		200		
F1, F2 Hold Time	t FFDH		80		
Input Signal Rise Time	tr			100	ns
Input Signal Fall Time	tf			100	ns
CIO Setup Time	tos		200		ns
CIO Hold Time	tон		80		ns
YD → LP Allowable Time	t SET		150		ns

Output Timing Characteristics



 $(VCC = 5.0 \text{ V} \pm 10\%, \text{ VDDH} = +14.0 \text{ to } +42.0 \text{ V}, \text{ Ta} = -30 \text{ to } +85^{\circ}\text{C})$

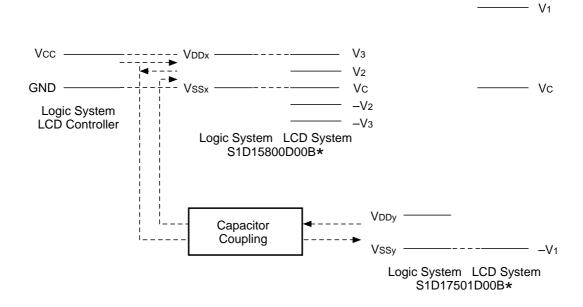
Item	Signal	Parameter	Min.	Max.	Units
Delay time from LP to CIO output	t pdDOC	CL = 15 pF		300	ns
Delay time from LP to COM output	t pdCCL	VDDH =		350	ns
Delay time from DOFF to COM output	t pdCDOF	14.0 V to 40.0 V		700	ns

 $(VCC = +2.7 \text{ V to } 4.5 \text{ V}, \text{ VDDH} = +14.0 \text{ to } +28.0 \text{ V}, \text{ Ta} = -30 \text{ to } +85^{\circ}\text{C})$

Item	Signal	Parameter	Min.	Max.	Units
Delay time from LP to CIO output	t pdDOC	CL = 15 pF		600	ns
Delay time from LP to COM output	t pdCCL	VDDH =		500	ns
Delay time from DOFF to COM output	t pdCDOF	14.0 V to 40.0 V		1400	ns

10. THE POWER SUPPLY

Method of Forming Each Voltage Level



When the S1D15800 and the S1D17501 are used to form an extremely low power module system, the power relationships as shown in the figure above between the S1D15800 and S1D17501 logic systems, and the LCD system power supply, and the LCD controller power supply are optimal.

In this case, care is required when it comes to signal propagation in the logic system.

 $\begin{array}{cccc} LCD \; Controller & \rightarrow & S1D15800 & Direct \\ LCD \; Controller & \rightarrow & S1D17501 & Capacitor coupling is required \\ S1D15800 & \rightarrow & S1D17501 & Capacitor coupling is required \\ S1D17501 & \rightarrow & S1D15800 & Capacitor coupling is required \\ \end{array}$

Cautions at Power Up and Power Down

Because the voltage level in the LCD system is high voltage, if the logic system power supply of this LSI is floating or if VCC is 2.6 V or less when the LCD system high voltage (30 V or above) is applied, or if the LCD drive signal is output before the voltage level that is applied to the LCD system has stabilized, then there is the risk that there will be an over current condition in this LSI, resulting in permanent damage to this LSI.

It is recommended that the display OFF function (DOFF) is used until the LCD system voltage stabilizes to insure that the LCD drive output power level is at the VC level.

Be sure to follow the sequences below when turning the power supplies ON and OFF:

When turning the power supply ON:

Logic system ON \rightarrow LCD drive system ON, or simultaneously ON.

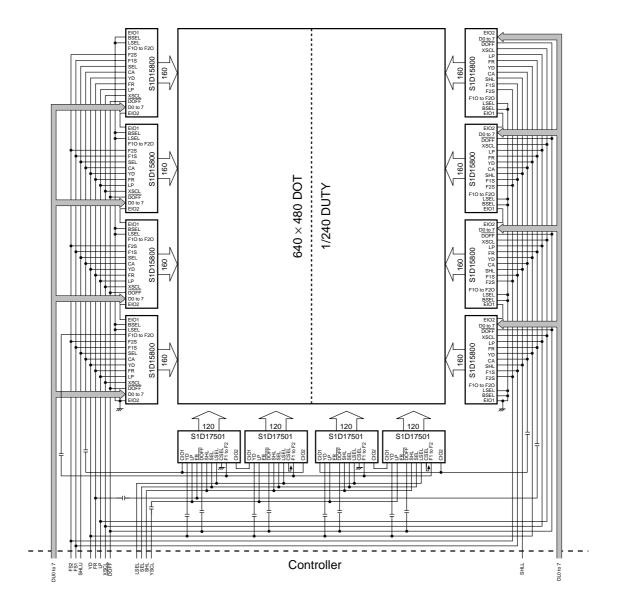
When turning the power supply OFF:

LCD drive system OFF → Logic system OFF, or simultaneously OFF.

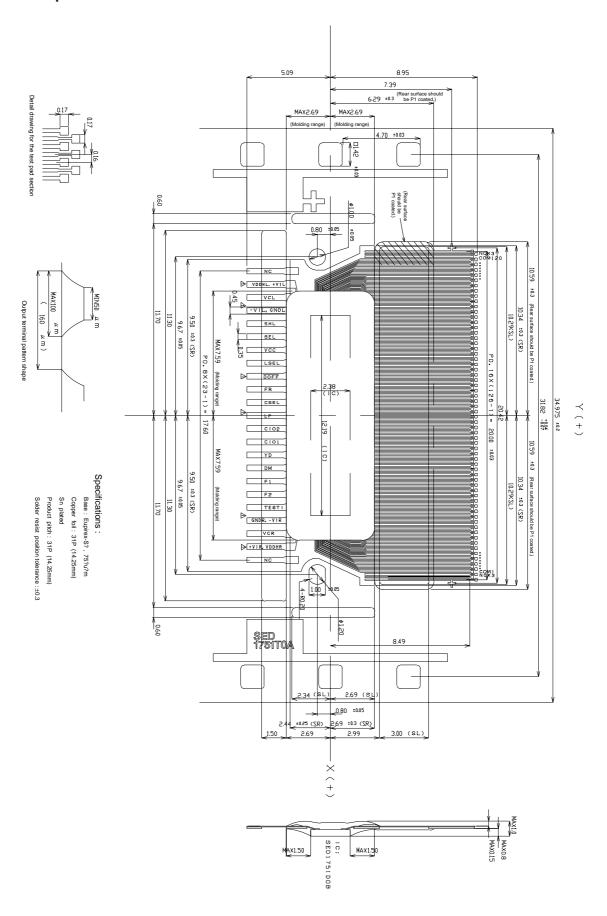
As a countermeasure to guard against over current conditions, it is effective to insert a high-speed fuse or a guard resistance in series with the LC power supply. The guard resistance value must be optimized depending on the capacity of the LC cell.

11. EXAMPLE OF CONNECTION

Large Screen LCD Structure Diagram



Example of External Connections



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